SPEC	CIAL PACKAG		NSTRI							VATIONAL 4340 - C	STOCK NUMBER	
SPECIAL PACKAGING INSTRUCTION (AMCCOM NOMENCLATURE Carrier Assembly UI (B)												
LEVEL A UNIT PACK REQUIREMENTS (MIL-P-116 METHOD III*)		STEPS	DRAWING OR SPECIFICATION		STYLI	T	ГУРЕ	GRADE	CLASS) REMARKS HES)	
* PREPARE CARRIER PER NOTE C BELOW												
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			 		-	+						
			-		—	7						
1000	(487100	X	107.45		上	土						
LEVEL B (METHOD) LEVEL C (METHOD)			NOT APPL	닐	SEE NOTE				IAW MIL-STD-2073-1 IAW MIL-STD-2073-1			
COMME	RCIAL PACKAGING	UNIT	NOT APPL		S DATA		NOTE			TM D3951		
LEVEL	UNIT PACK QUANTITY	UNIT PACK LOGISTICS UNIT PACK WEIGHT UNIT PACK				(Weights and Sizes Approximate) UNIT MCK SIZE (EXTERIOR) FEET						
Α	1	.88 lbs.		.188 cu. ft.			1.13 x 1.04 x .16					
Intermediate packaging and packing will be in accordance with specification MIL-STD-2073-1 or as otherwise specified hereon.												
Marking will be in accordance with MIL-STD-129 (D) Specifications, standards, and drawings listed hereon of the issue in effect on date of invitation for bid form a part of this data sheet. The applicable general and referenced requirements of specification MIL-STD-2073-1 form part of this data sheet. Unless otherwise specified, materials will be minimum size IAW MIL-STD-2073-1.												
Tolerances shall be in accordance with material specifications. Quality performance and testing requirements shall be in conformance with MIL-STD-2073-1 or as specified hereon(E)												
REMARKS/ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.												
(A) – Interplant shipment. Packaging and marking for interplant shipment is for supplies and materials that do not directly enter the military supply system. Typical interplant shipments are shipments from a vendor to a subcontractor or a prime contractor, or between contractors and subcontractors, or from a vendor or contractor to a military arsenal, plant, or other activity for evaluation, immediate use, or further processing as specified in the applicable contract.												
(B) - Each unpackaged carrier shall be considered a unit pack.												
(C) – Prior to packaging, store straps and close openings in carrier with hook and pile fasteners provided as shown in sketch on page 2.												
Prepared by: jerry d. stallings / mar '95								Revised by:				
ITEM	ITEM DATA (APPROX) ITEM CODE — Z55			81361								
ITEM SIZE			SCBRD-EN		NE-S		-	Z X	Y73-0090 -0002	A Y73-03 (18 Jan 96	
	13 1/2 x x 1 7/8 ir WEIGHT — 89 lbs		PAGE NUM	ABER N	MHER OF PAC	GES	١	nh	S5H1506 -0032	Y73-028	30 Mar 95	

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SPECIAL PACKAGING INSTRUCTION(Continued)

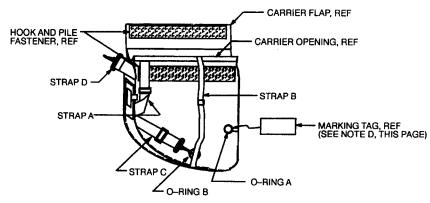
NATIONAL STOCK NUMBER

SPI NUMBER (PN)

4240-01-399-3350

- (D) Mark unit assembly using paper or cloth shipping tag in accordance with applicable requirement in MIL-STD-129. Utilize twine to fasten tag to carrier. Securely fasten tag to O-RING "A" as shown in sketch below.
- (E) The preproduction (first article) and quality conformance inspection and testing requirements for intermediate packaging shall be in accordance with EA-C-1880; packing inspection shall be in accordance with MIL-STD-2073-1.

UNIT PACK ASSEMBLY (SEE CORRESPONDING UNIT PACKAGE REQUIREMENTS HEREIN)



- 1. FOLD AND STORE STRAPS "A" AND "B" INTO OPENING OF CARRIER.
- 2. FASTEN HOOK SNAP OF STRAP "C" TO O-RING B.
- WHILE CLOSING CARRIER FLAP, TUCK STRAP "D" UNDER FLAP AND CLOSE CARRIER OPENING WITH HOOK AND PILE FASTENER PROVIDED.
- DRAWING NOT TO SCALE; FOR REFERENCE ONLY.

NOMENCLATURE Carrier Assembly

NOTES:

PAGE NUMBER NUMBER OF PAGES 2